

AirWave



Recommended settings

HeavyDuty (1mil)

Air cushion type	Temperature [°C]	Air volume [%]
Heavy Duty (26µm):		
7.1	356-374	26-30
7.2	356-374	30-34
7.3	356-374	36-40
7.4S	356-374	46-50
7.5S	356-374	70-74
8.1	356-374	80-85
8.2	356-374	60-65
8.3*	356-374	65-70
8.4*	356-374	80-85
8.5*	356-374	80-85
8.6*	356-374	80-85
8.3 XL* (MS12)	248-266	100
8.4 XL*) (MS10)	248-266	100

** Guiding pins recommended*

Please consider the recommended Blowing time "BT" for the cushion types

00: Type 7.1/7.2/8.1

01: Type 8.2/8.3/8.3 S/8.3 XL/8.3 XXL/8.4/8.5/8.6/8.7/8.9

02: Type 7.3

03: Type 7.4/7.5

Approx. change of wear parts

Approx. change of wear parts	PaperWave	PlantWave	EcoWave100	PolyWave Ind. /EcoWave-50	Heavy Duty	PolyWave light
	Up to:	Up to:	Up to:	Up to:	Up to:	Up to:
Ceramic Blade per side (4 sides)	114,000ft.	131,000ft.	65,500ft.	98,000ft.	65,500ft.	131,000ft.
Special hardened Blade per side (2 sides)	x	49,000ft.	x	49,000ft.	16,000ft.	49,000ft.
PTFE Brown Belt	30,000ft.	65,500ft.	65,500ft.	49,000ft.	16,000ft.	65,500ft.
Blue Belt (together with WCPB*)	196,000ft.	325,000ft.	325,000ft.	325,000ft.	196,000ft.	325,000ft.
White Counter Pressure Block*	196,000ft.	325,000ft.	325,000ft.	325,000ft.	196,000ft.	325,000ft.
Red Roller	196,000ft.	196,000ft.	196,000ft.	196,000ft.	196,000ft.	196,000ft.

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.